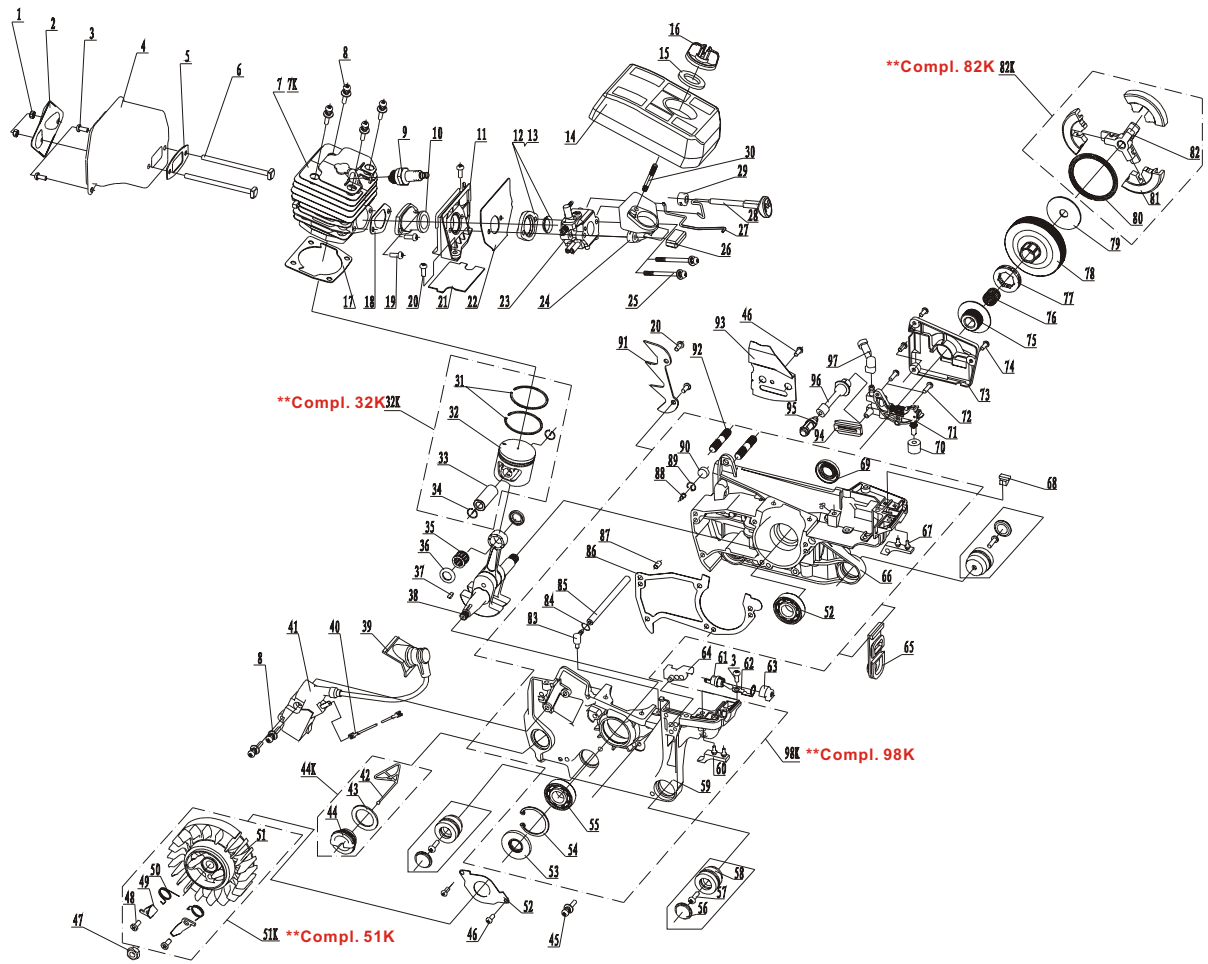


FIG. 1: 250/55 Engine untit Explosive Picture



Ser.NO.	Code	Part Name	Qty	Ser.NO.	Code	Part Name	Qty	Ser.NO.	Code	Part Name	Qty	Ser.NO.	Code	Part Name	Qty
1-1	1755101	Nut	2	1-26	1755126	Supporter	1	1-50	1755150	Screw	2	1-75	1755175	Worm	1
1-2	1755102	Cover	1	1-27	1755127	Throttle rod	1	1-51	1755151	Fly wheel	1	1-76	1755176	Needle bearing	1
1-3	1755103	Screw M5x10	3	1-28	1755128	Choke rod	1	1-51K	1755151K	Fly wheel assy (including wheel, spring pawl&screw)	1	1-77	1755177	Rim	1
1-4	1755104	Muffler	1	1-29	1755129	Grommet(choke)	1	1-52	1755152	Plate	1	1-78	1755178	Clutch drum	1
1-5	1755105	Gasket	1	1-30	1755130	Bolt	1	1-53	1755153	Oil seal	1	1-79	1755179	Plate	1
1-6	1755106	Bolt M5x83	2	1-31	1755131	Piston ring	2	1-54	1755154	Ring Φ 35	1	1-80	1755180	Spring (Clutch)	1
1-7	17250107	Cylinder	1	1-32	1755132	Piston	2	1-55	1755155	Bearing 6202	2	1-81	1755181	Clutch wedge	3
1-7K	17250107K	Cylinder block (including piston assy)	1	1-32K	17250132K	Piston assy (including ring set pin&circlip)	1	1-56	1755156	Cap	2	1-82	1755182	Retainer	1
1-8	1755108	Bolt M5x20	6	1-33	1755133	Piston ping	1	1-57	1755157	Screw ST4.8x14	9	1-82K	1755182K	Clutch assy(including wedge.spring&retainer)	1
1-9	1755109	Spark Pulg	1	1-34	1755134	Snap ring	2	1-58	1755158	Damper	3	1-83	1755183	Vacuum joint	1
1-10	1755110	Inlet pipe	1	1-35	1755135	Needle bearing	1	1-59	1755159	Left crankcase	1	1-84	1755184	Ring	1
1-11	1755111	Bracket	1	1-36	1755136	Washer	2	1-60	1755160	Stopper	1	1-85	1755185	Vacuum pipe	1
1-12	1755112	Spacer	1	1-37	1755137	Key	1	1-61	1755161	Switch	1	1-86	1755186	Gasket(crankcase)	1
1-13	1755113	Inner guide	1	1-38	1755138	Crankshaft	1	1-62	1755162	Plate	1	1-87	1755187	Pin	3
1-14	1755114	Air cleaner comp	1	1-39	1755139	Grommet	1	1-63	1755163	Damper	1	1-88	1755188	Vacuum value	1
1-15	1755115	Gasket	1	1-40	1755140	Cord	1	1-64	1755164	Guide(LH)	1	1-89	1755189	Ring	1
1-16	1755116	Knob	1	1-41	1755141	Ignitor comp	1	1-65	1755165	Grommet(throttle)	1	1-90	1755190	Seal	1
1-17	1755117	Gasket	1	1-42	1755142	Retainer	2	1-66	1755166	Right crankcase	1	1-91	1755191	Bumper	1
1-18	1755118	Gasket	1	1-43	1755143	Gasket(oil)	1	1-67	1755167	Stopper	1	1-92	1755192	Stud	2
1-19	1755119	Screw M5x12	1	1-44	17250144	Oil cap	1	1-68	1755168	Guide	1	1-93	1755193	Plate	1
1-20	1755120	Screw M5x14	16	1-44K	1755144K	Oil cap assy (including gasket&retainer)	1	1-69	1755169	Oil seal	1	1-94	1755194	Guide	1
1-21	1755121	Mat	1	1-45	1755145	Scre M5x30	5	1-70	1755170	Seal	1	1-95	1755195	Oil filter	1
1-22	1755122	Gasket	1	1-46	1755146	Scre M4x6	3	1-71	1755171	Oil pump	1	1-96	1755196	Oil pipe	1
1-23	1755123	Carburetor	2	1-47	1755147	Nut M8x1	1	1-72	1755172	Screw M4x14	2	1-97	1755197	Pipe	1
1-24	1755124	Manifold	1	1-48	1755148	Spring	2	1-73	1755173	Pump cover	1	1-98	1755198	Crankcase assy	1
1-25	1755125	Screw M5x50	1	1-49	1755149	Pawl	2	1-74	1755174	Screw M4x10	3				

